

METHOD AND APPARATUS FOR MOLDING CERAMIC SHEET

5

ABSTRACT OF THE DISCLOSURE

10 A method and an apparatus capable of extrusion  
molding a comparatively wide, thin ceramic sheet using a  
screw extruder while suppressing the wrinkling thereof  
are disclosed. A molding apparatus (1) comprising a  
screw-type extruder (2) and a mold (11) at the forward  
end of the extruder (2) is used to extrusion mold a  
ceramic sheet from the ceramic material introduced into  
15 the extruder (2) by way of the mold (11). The extrusion  
molding is carried out while regulating the temperature  
of the portion of the ceramic material passing through  
the mold (11) corresponding to each of a plurality of  
areas (control zones) into which the mold (11) is  
20 divided.

09092518 062804  
F08299 8T26860